

# Pre-Assembly Prep

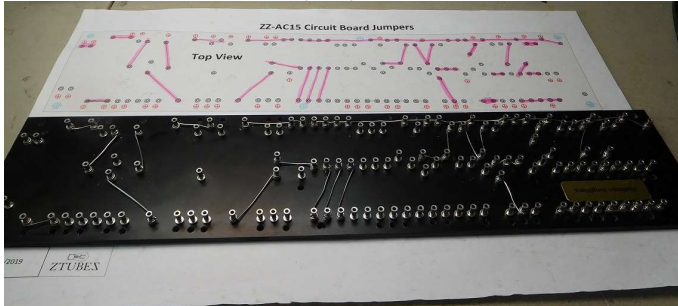
Sunday, March 03, 2019 6:48 AM

## I. Pre-Assembly Prep

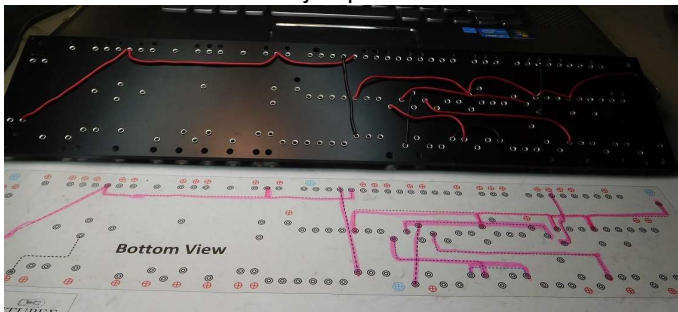
- a. Drill standoff mounting holes and wire pass thru holes in the partially pre-assembled circuit board using the layout diagram



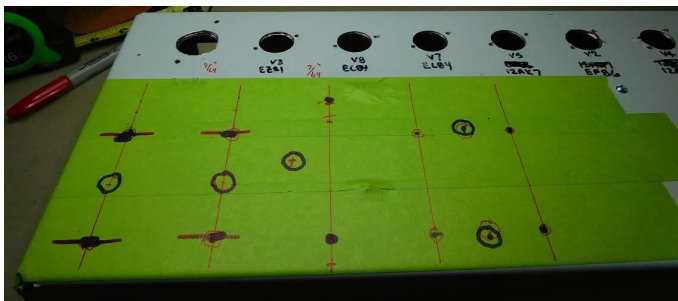
- b. Pre-assemble above board jumpers and double check



- c. Pre-assemble under board jumpers and double check



- d. Drill the Chassis



- e.



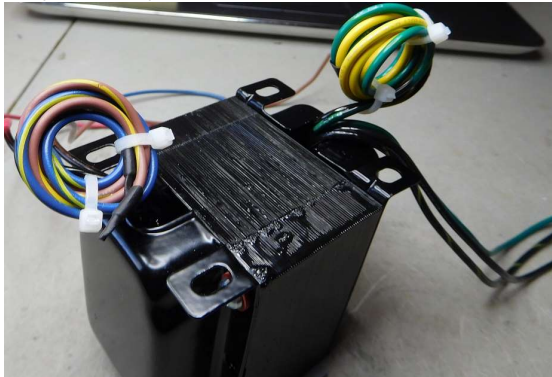
- f. Prep the tube sockets
  - i. Color Coding
  - ii. Jumpers



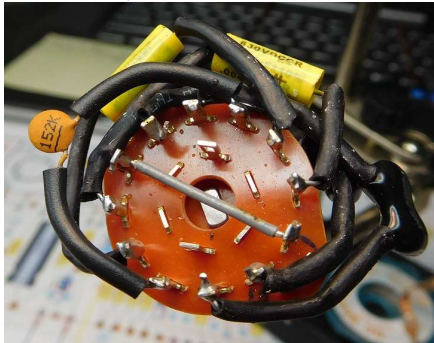
- g. Prep the input jacks
  - i. Resistors
  - ii. Jumpers



- h. Prep the grounding system terminal strips
  - i. Prep the Output Transformer wires



- j. Install components on Brilliance switch



- k. Label tube socket holes inside chassis

