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Turret --- drill size is 3/32"
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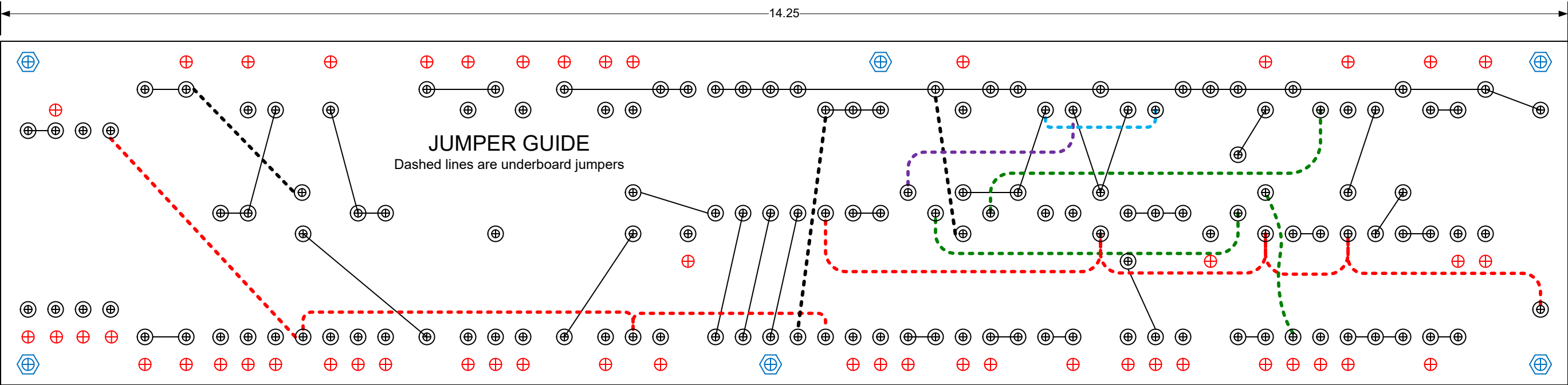
Standoff – drill size to fit
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Hole for wire pass thru – drill size to fit
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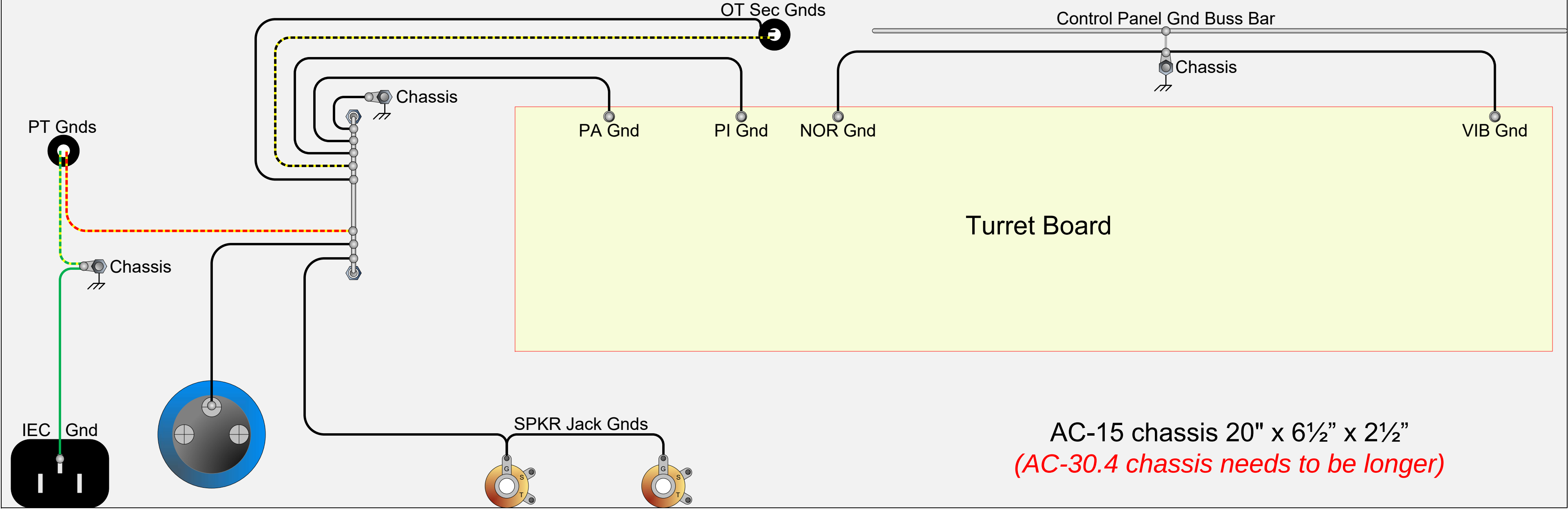
Dashed lines are underboard jumpers

INSTRUCTIONS

Board size is 3 1/8" X 14 1/4". Print this drill guide FULL SIZE on 11" X 17" paper. Measure the board length of the printout to verify it is 14 1/4". Attach to blank board using double sided carpet tape. Use a center punch to put a mark at the cross hairs of each turret, standoff, and hole. Use a 3/32" drill bit to drill all holes. Then enlarge holes as needed for standoffs and wire pass thru.



Ground Scheme



AC-15 chassis 20" x 6½" x 2½"
(AC-30.4 chassis needs to be longer)